

F1.33 In A 953

of Transportation

400 Seventh Street, S.W., Room 8417 Washington, D.C. 20590-0001

E-mail: tom.seymour@dot.gov

Phone: (202)366-6139 Fax: (202) 366-7041

Pipeline and Hazardous Materials **Safety Administration**

Office of the Chief Counsel

Hazardous Materials Safety Law Division

NOTICE OF PROBABLE VIOLATION

PHMSA Case No.

05-0254-SB-EA

Date Issued:

DEC 2 2 2005

Docket No.: PHMSA-2005-23452

Respondent:

Alden Medical Center, LLC 360 Cold Spring Avenue

West Springfield, MA 01089

Attn: Mr. Damon D'Amico, General Manager

No. of Alleged Violations:

Maximum Possible Assessment:

\$130,000

Total Proposed Assessment:

(Includes a \$1,375 reduction for corrective action) \$5,125

The Office of the Chief Counsel of the Pipeline and Hazardous Materials Safety Administration (PHMSA) alleges that you (the Respondent named above) violated certain provisions of the Federal Hazardous Materials Transportation Law, 49 U.S.C. § 5101 et seq., and/or the Hazardous Materials Regulations (HMR), 49 C.F.R. Parts 171 - 180. PHMSA sets forth the specific allegations in Addendum A to this Notice.

What is the maximum and minimum civil penalty that PHMSA can assess? Federal law sets a civil penalty of not more than \$32,500 and a civil penalty of not less than \$275 for each violation of the Federal Hazardous Materials Transportation Law or the HMR committed after October 1, 2003, and no more than \$27,500 and no less then \$250 for each violation occurring before October 1, 2003 but after January 21, 1997 (49 C.F.R. §107.329(a)). Each day of a continuing violation constitutes a separate violation for which the maximum penalty may be imposed (49 U.S.C. § 5123(a)(2)).

What factors does PHMSA consider when proposing and assessing a civil penalty? Federal law requires PHMSA to consider certain factors when proposing and assessing a civil penalty for a violation of Federal Hazardous Materials Transportation Law or the HMR. Please refer to Addendum B to this Notice for more information concerning these factors.

When is my response due? You must respond within thirty (30) days from the date that you receive the Notice (49 C.F.R. § 107.313(a)). PHMSA encourages you to submit your response by e-mail or fax when possible. PHMSA may extend the 30-day period for your response if you ask for an extension, and show good cause, within the original 30-day period (49 C.F.R. §107.313(c)). Please contact the undersigned attorney if you have any questions.

What are my response options? You may respond to this Notice in any of three ways:

- (1) Admit the alleged violations and pay the proposed assessment (49 C.F.R. § 107.313(a)(1));
- (2) Send an informal response, which can include a request for an informal conference (49 C.F.R. § 107.313(a)(2)); or
- (3) Request a formal hearing (49 C.F.R. § 107.313(a)(3)).

PHMSA provides information on these options in Addendum B to this Notice and the Office of the Chief Counsel's homepage (http://rspa-atty.dot.gov). PHMSA explains its procedures for assessing civil penalties and imposing compliance orders in 49 C.F.R. § 107.307 through 107.331.

What happens if I fail to respond? You waive your right to contest the allegations made in Addendum A to this Notice if you fail to respond within thirty (30) days of receiving it (or by the end of any extension). Also, the Chief Counsel may make a finding of fact consistent with the allegations in this Notice and assess an appropriate civil penalty if you fail to respond within the applicable time frame.

Whomas D. Seymour, Attorney

Phone: (202) 366-6139 tom.seymour@dot.gov

Enclosures: Addendum A

Addendum B Addendum C Case Exhibits

PHMSA Case No. 05-0254-SB-EA

SPECIFIC ALLEGATIONS

Probable Violation No. 1

Respondent offered a hazardous material for transportation when Respondent failed to close the packaging in accordance with the manufacturer's closure instructions, in violation of 49 C.F.R. §§ 171.2(a), 173.22(a)(4) and 173.24(f)(2).

Factual Allegations/Averments

- A. On March 11, 2005, Respondent offered a hazardous material (hydrogen peroxide and peroxyacetic acid mixture, stabilized, 5.1 (8), UN 3149, PG II) for transportation in commerce.
- B. On a date on or before March 11, 2005, Respondent prepared the hazardous materials packagings for transportation in commerce.
- C. Respondent packaged the hazardous material in a combination packaging consisting of four (4) plastic inner bottles contained inside of a 4G fiberboard box that was marked UN4G/Y25.6/S/04/USA/+AX4497.
- D. The outer packaging was subject to design qualification testing and UN certification using 2" or 3" wide poly tape to close the packaging.
- E. Respondent offered the packagings for transportation and caused the packagings to be transported after Respondent used staples to close the outer packagings.
- Please see Inspection/Investigation Report Number 05421016 at page 2, and the exhibits that accompany this report, which are incorporated herein.

Probable Violation No. 2

Respondent marked the outer packaging of a combination packaging inconsistent with the packaging's United Nations certification, in violation of 49 C.F.R. §§ 171.2(a) and (c), 178.503(a)(2) and Approval CA-00100008.

Factual Allegations/Averments

A. On January 28, 2003, A third party laboratory tested a combination packaging for Respondent.

Probable Violation No. 2 - Continued

- B. The third party lab:
 - 1) Tested the packaging under Approval CA-0010008; and
 - 2) Provided Respondent test report number 1584, which covered the testing and certification of Respondent's packaging.
- C. The test reports certifies the packaging to and informs the person who uses this packaging to mark the packaging ""UN4GW/Y7/S/- -(last two digits of the year box manufactured)/USA/+AV1584"
- D. Respondent marked the packagings "UN4G/Y5.7/S/04/USA/+AV1584."
- Please see Inspection/Investigation Report Number 05421016 at page 3, and the exhibits that accompany this report, which are incorporated herein.

Probable Violation No. 3

Respondent offers hazardous materials for transportation in quantities that require the transport vehicle to display a placard when Respondent developed a security plan but when Respondent failed to implement the security plan and to provide in-depth security training, in violation of 49 C.F.R. §§ 171.2(a), 172.202(a), (b) and (d) and 172.704(a)(5).

Factual Allegations/Averments

- A. On March 11, 2005, Respondent offered 3,520 pounds of a hazardous material (hydrogen peroxide and peroxyacetic acid mixture, stabilized, 5.1 (8), UN 3149, PG II) for transportation in commerce.
- B. On March 11, 2005, Respondent had a written security plan.
- C. On March 11, 2005, Respondent had not implemented its security plan.
- D. On March 11, 2005, Respondent had not provided the appropriate employees with in-depth security training.
- Please see Inspection/Investigation Report Number 05421016 at page 4, and the exhibits that accompany this report, which are incorporated herein.

Probable Violation No. 4

Respondent offers hazardous materials for transportation in quantities that require the transport vehicle to display a placard when Respondent failed to register with the United States Department of Transportation (DOT) as a person who offers hazardous materials for transportation in commerce, in violation of 49 C.F.R. §§ 107.601(a) and 107.171.2(a).

Factual Allegations/Averments

- A. On March 11, 2005, Respondent offered 3,520 pounds of a hazardous material (hydrogen peroxide and peroxyacetic acid mixture, stabilized, 5.1 (8), UN 3149, PG II) for transportation in commerce.
- B. On March 11, 2005, Respondent was not registered with DOT as a person who offers hazardous materials for transportation in commerce.
- Please see Inspection/Investigation Report Number 05421016 at page 5, and the exhibits that accompany this report, which are incorporated herein.

FACTS ALREADY CONSIDERED (UNDER 49 C.F.R. § 107.331) IN SETTING PROPOSED PENALTIES

Prior Violations of the Hazardous Materials Regulations:

PHMSA increases proposed penalties when Respondent has committed a prior violation of the Federal Hazardous Materials Transportation Law or the HMR within the last six years, as determined through a civil penalty case, criminal case, or ticketing process (49 C.F.R. § 107.331(d)). More specifically, "the general standards for increasing a baseline proposed penalty on the basis of prior violations are . . . (1) for each prior civil or criminal enforcement case –25% increase over pre-mitigation recommended penalty, and (2) for each prior ticket–10% increase over pre-mitigation recommended penalty" (49 C.F.R. Part 107, Subpart D, Appendix A, Section IV, E).

PHMSA's records do not contain any prior violations by Respondent, and no prior violations have been considered in determining the proposed assessment for the violation in this Notice.

Corrective Action:

An important purpose of PHMSA's enforcement program is to bring the regulated community into compliance with the Hazardous Materials Regulations, and to promote ongoing efforts by that community to maintain compliance. In determining the final penalty assessment, PHMSA considers documented evidence of actions taken by a Respondent to correct violations and ensure that they do not recur (49 C.F.R. § 107.331 (g)).

Addendum A Page 4 of 5

In its March 29 and April 26 and 28, 2005 letters, Respondent described and documented its corrective action as follows:

<u>Probable Violation No. 1</u> – Respondent stated that it will be using tape to close the packagings with all future production runs. However, Respondent did not address any actions that it had taken to rectify the current packagings that Respondent was using until the new production run. Based on this corrective action, PHMSA reduced the proposed civil penalty for this probable violation by \$375 (15%). Prior to receiving any further reduction of the proposed civil penalty for this probable violation, Respondent should provide documentation that demonstrates what actions it had taken relative to the packagings that it already had in stock.

<u>Probable Violation No. 2</u> – Respondent provided documentation that shows that contain the proper markings and that Respondent will place over all the current packaging markings. Respondent has also ordered a new run of packagings that will marked in accordance with the required markings. Based on this corrective action, PHMSA reduced the proposed civil penalty for this probable violation by \$125 (25%).

<u>Probable Violation No. 3</u> – Respondent provided documentation that shows that it has provided its employees with in-depth security training. Based on this corrective action, PHMSA reduced the proposed civil penalty for this probable violation by \$625 (25%).

<u>Probable Violation No. 4</u> – Respondent has registered with the DOT. Based on this corrective action, PHMSA reduced the proposed civil penalty for this probable violation by \$250 (25%).

Financial Status

Under 49 C.F.R. §107.331 (e) and (f), the proposed penalty may be reduced if Respondent demonstrates that it is unable to pay that penalty, or if payment of the proposed penalty would affect Respondent's ability to continue in business. Respondent's poor financial condition may be a basis for reducing the proposed penalty; a healthy financial condition is *not* a basis for increasing the penalty.

PHMSA has no information that indicates that Respondent is unable to pay the proposed penalty. If Respondent believes it lacks the ability to pay the proposed penalty or that the proposed penalty will affect Respondent's ability to continue in business, Respondent should submit a current balance sheet (certified if possible) or other evidence of its assets and liabilities.

Addendum A Page 5 of 5

TOTAL CIVIL PENALTY PROPOSED

Probable Violation	Maximum Possible Penalty	Baseline Penalty	Increase for Priors	Corrective Action	Proposed Penalty
1	\$32,500	\$2,500	\$ 0	\$375	\$2,125
2	\$32,500	\$500	\$ 0	\$125	\$ 375
3	\$32,500	\$2,500	\$ 0	\$625	\$1,875
4	\$32,500	\$1,000	\$ 0	\$250	\$750
TOTAL	\$130,000	\$6,500	\$ 0	\$1,375	\$5,125

DEPARTMENT OF TRANSPORTATION PIPELINE AND HAZARDOUS MATERIALS SAFETY ADMINISTRATION

How do I respond to this Notice of Probable Violation (Notice)?

You may respond to this Notice in any of three ways:

- (1) Pay the proposed assessment (49 C.F.R. § 107.315);
- (2) Send an informal response, which can include a request for an informal conference (§ 107.317); or
- (3) Request a formal hearing (§ 107.319).

How do I pay the proposed assessment?

You pay the proposed assessment by:

(1) Sending a wire transfer, through the Federal Reserve Communications System (Fedwire), to the U.S. Treasury account (49 C.F.R. § 89.21(b)(3). Addendum C contains the instructions for sending wire transfers. Questions concerning wire transfers should be directed to: Financial Operations Division (AMZ-300), ATTN: Shelley Willis, Federal Aviation Administration, Mike Monroney Aeronautical Center, P.O. Box 25082, Oklahoma City, OK 73125 (Telephone No. 405-954-8893).

Oı

(2) Sending a certified check or money order if the penalty amount is \$10,000 or less. The certified check or money order must be payable to the "U.S. Department of Transportation" and must be mailed to the Chief, Financial Operations Division, Attn: Shelley Willis, Federal Aviation Administration, Mike Monroney Aeronautical Center, AMZ-300, P.O. Box 25082, Oklahoma City, OK 73125.

Or

(3) Using a credit card via the Internet. To pay electronically with a credit card, visit the following website address and follow the instructions:

https://www.pay.gov/paygov/

Where do I send my response?

You must address your informal response or formal hearing request to the attorney who issu the Notice at the following address:

Pipeline and Hazardous Materials Safety Administration Office of the Chief Counsel (PHC-10)
Room 8417
U.S. Department of Transportation
400 Seventh Street, S.W.
Washington, D.C. 20590-0001

When is my response due? (§ 107.313)

You must respond to the Notice within thirty (30) days of the date you receive it. The attorney who issued the Notice may extend the 30-day period for your response if you ask for an extension, and show good cause, within the original 30-day period.

What happens if I do not respond? (§ 107.313)

If you fail to respond to the Notice within thirty (30) days of receiving it (or by the end of any extension), you will waive your right to contest the allegations made in Addendum A to the Notice. In addition, the Chief Counsel will issue a default Order finding the facts as alleged in the Notice and assessing the civil penalty as outlined within that notice.

May I propose a compromise offer? (§ 107.327)

Yes. At any time before an order is issued and referred to the Attorney General for collection, you may propose to compromise a civil penalty case by submitting a specific compromise offer amount to the attorney handling the case (§ 107.327). The Chief Counsel may also propose a compromise.

If a compromise is agreeable to all parties, the attorney handling the case will forward a compromise agreement to you for signature. This document will outline the terms of the joint agreement and you must return a signed original to the attorney handling the case within 30 days. After this agreement has been returned it will be signed by the assigned attorney and presented to the Chief Counsel with a request that the Chief Counsel adopt the terms of that agreement by issuing a Compromise Order (49 C.F.R. § 107.327(a)(1)). The terms of the agreement constitute an offer of compromise until accepted by the Chief Counsel. When you agree to a compromise, you give up your right to appeal the order issued by the Chief Counsel.

What should I include in my informal response? (107.317)

Your informal response must contain written explanations, information or arguments that respond to the allegation(s), the amount of the proposed civil penalty, or the terms of a precompliance order. Provide complete documentation of your explanations and arguments, specific format is required for an informal response.

May I request an informal conference? (107.317)

Yes. You may request an informal conference as part of your informal response. Please de the issues you want to discuss during the conference. After receiving your request, the attor handling the case will contact you to arrange the conference. Normally the conference will the held by telephone, and the attorney handling the case and the inspector who conducted the compliance inspection will participate in the conference.

What happens after I submit an informal response to the Notice?

We will hold an informal conference if you have asked for one. Based on the Notice, the evidence supporting the Notice, any written explanations, information and documentation that you provide, and matters presented at a conference, the Chief Counsel decides the case. The Chief Counsel may issue an order finding all or some of the violation(s) alleged in the Notice o may withdrawal all or some of the alleged violation(s). If the Chief Counsel finds violation(s), the order will assess a civil penalty.

How do I appeal an order? (§ 107.325)

Youmay appeal an order to PHMSA's Administrator.

How do I request a formal hearing? (§ 107.319)

You must request a formal hearing within 30 days of the date that you receive the Notice. If you are granted an extension of time to respond to the Notice, you must submit a formal hearing request by the end of the extended time period. If you do not request a formal hearing within the specified time, you will waive your right to a formal hearing.

Your request for a formal administrative hearing must include the following:

- (1) The name and address of the respondent and any other person submitting 1 request;
- (2) A statement of which allegations of violations are not in dispute; and
- (3) A description of the issues that you will raise at the hearing. (The Administ Law Judge will decide whether issues not raised in the request may be raised the hearing.)

After receiving a request for a hearing that complies with these requirements, the Chief Courwill request an Administrative Law Judge from the DOT Office of Hearings to preside over the hearing. Once an Administrative Law Judge is assigned, all further matters in the proceeding will be conducted by the Administrative Law Judge. Either you or PHMSA may appeal the decision of the Administrative Law Judge to PHMSA's Administrator.

How does PHMSA determine if I have committed a violation?

This is a <u>civil</u> penalty case and PHMSA uses the "knowingly" standard, which is defined in the Federal hazardous materials transportation law (See 49 U.S.C. 5123(a)(1)), in all civil penalty cases. The standard for a violation is similar to "negligence." After considering all the available information (including the additional information you provide in your response to the Notice), PHMSA must find either that (1) you had "actual knowledge" of the <u>facts</u> giving rise to the violation, or (2) you had "imputed knowledge," of the facts giving rise to the violation, in that a reasonable person acting in the circumstances and exercising reasonable care would have that knowledge. PHMSA does not need to find that you actually knew about, or intended to violate, requirements in the Federal hazardous material transportation law or the HMR.

What factors does PHMSA consider when proposing and assessing a civil penalty? (§ 107.331)

PHMSA considers the following factors when proposing and assessing a civil penalty for a violation of the regulations:

- (1) The nature and circumstances of the violation(s);
- (2) The extent and gravity of the violation(s);
- (3) The degree of your culpability;
- (4) Your history, if any, of prior offenses;
- (5) Your ability to pay the penalty;

- (6) The effect of the penalty on your ability to continue in business;
- (7) The size of your business, and
- (8) Other matters as justice may require.

The nature and the timeliness of any corrective action you take to prevent future violations similar nature will be considered under item No. 8. However, you must submit documented evidence of that corrective action to the PHMSA attorney. If you have submitted document evidence regarding any of these factors during PHMSA's investigation of the alleged violatic and that documentation is referenced in the Notice or accompanying Inspection/Investigation Report, you do not need to resubmit it.

Under the Small Business Regulatory Enforcement Fairness Act (SBREFA), PHMSA must consider the rights of small entities in enforcement actions. PHMSA's hazardous materials enforcement program has been designed to consider small businesses and the penalties that PHMSA proposes and assesses are generally considered appropriate for small businesses. PHMSA takes into consideration the size of the company when proposing and assessing a civil penalty.

However, special consideration may not be given to a small business if:

- (1) The small business has not corrected its violation(s) within a reasonable time;
- (2) The small business has committed one or more prior violations of the HMR:
- (3) The violations involve willful conduct;
- (4) The violations pose serious threats to health, safety or the environment; or
- (5) The small business has not made a good faith effort to comply with the law.

The Small Business and Agriculture Regulatory Enforcement Ombudsman and 10 Regional Fairness Boards were established to receive comments from small businesses about Federal agency enforcement actions. Our objective is to ensure a fair regulatory enforcement environment.

You have a right to contact the Small Business Administration's national Ombudsman at 1-888-REG-FAIR (1-888-734-3247) or www.sbs.gov/ombudsman regarding the fairness of the compliance and enforcement activities by this agency.

The Pipeline and Hazardous Materials Safety Administration strictly forbids retaliatory a its employees. As such, you should feel confident that you will not be penalized for expression concerns about compliance and enforcement activities.

Where can I find more information on how PHMSA handles hazardous materials enforcer cases?

A more detailed discussion of these procedures is in 49 C.F.R. §§ 107.301 through 107.333 These procedures are also on the Office of the Chief Counsel's home page at "http://phmsaatty.dot.gov."

INSTRUCTIONS FOR ELECTRONIC FUNDS TRANSFER TO THE FEDERAL AVIATION ADMINISTRATION, U.S. DEPARTMENT OF TRANSPORTATION

1. <u>RECEIVER'S ABA NO.</u> 021030004	2. TYPE SUBTYPE (provided by sending bank
3. SENDING BANK ARB NO. (Provided by sending bank)	4. SENDING BANK REF NO. (Provided by sending bank)
5. AMOUNT	6. SENDING BANK NAME (Provided by sending bank)
7. RECEIVER NAME: TREAS NYC	8. PRODUCT CODE (Normally CTR, or as provided by sending bank)
9. <u>BENEFICIARY (BFN) - AGENCY</u> <u>LOCATION CODE</u> <u>BNF=/ AC 69-14-0001</u>	10. REASONS FOR PAYMENT Example: PHMSA - Payment for Case # / Ticket Number/Pipeline Assessment number

INSTRUCTIONS: You, as sender of the wire transfer, must provide the sending bank with the information for Block (1), (5), (7), (9), and (10). The information provided in blocks (1), (7), and (9) are constant and remain the same for all wire transfers to Pipeline and Hazardous Materials Safety Administration, Department of Transportation.

Block #1 - RECEIVER ABA NO.- "021030004". Ensure the sending bank enters this nine-digit identification number; it represents the routing symbol for the U.S. Treasury at the Federal Reserve Bank in New York.

Block #5 - AMOUNT - You as the sender provide the amount of the transfer. Please be sure the transfer amount is punctuated with commas and a decimal point. EXAMPLE; \$10,000.00

Block #7 - RECEIVER NAME - "TREAS NYC." Ensure the sending bank enters this abbreviation; it must be used for all wire transfer to the Treasury Department.

Block #9 - BENEFICIARY- AGENCY LOCATION CODE - "BFN=/AC-69140001" Ensures the sending bank enters this information. This is the Agency Location Code for Pipeline and Hazardous Materials Safety Administration, Department of Transportation.

Block #10 - REASON FOR PAYMENT - "AC-payment for PHMSA Case # / To ensure your wire transfer is credited properly, enter the case number/ticket number or Pipeline Assessment number, and country."

Note: - A wire transfer must comply with the format and instructions or the Department cannot accept the wire transfer. You, as the sender, can assist this process by notifying, at the time you send the wire transfer to the General Accounting Division (405) 954-8893.



Inspection / Investigation Report No. 05421016

U.S. Department of Transportation
Pipeline and Hazardous Materials Safety Administration
Office of Hazardous Materials Enforcement

Inspection Location:

Alden Medical, LLC 360 Cold Spring Ave. West Springfield, MA 01089

Contact: Damon D'Amico, General Manager

Phone: 413-747-9717

Fax:

Type of Inspection: SHIPPER INSPECTION Result: ENFORCEMENT REPORT

(GENERAL)

Inspector: MICHALSKI, CHRISTOPHER

Code: DHM-42.1

Title: HAZARDOUS MATERIALS

ENFORCEMENT SPECIALIST

Supervisor Name: Title:

Signature:

Colleen Abbenhaus Chief, Eastern Region

Alle Aller

Authorization Date: 4/26/2005

Inspector #2:

Code: Title:

Summary of Inspection

On March 15 and 17, 2005, Chris Michalski, Senior Hazardous Materials Enforcement Specialist, conducted a compliance inspection at Alden Medical, LLC, West Springfield, MA (Alden). Alden is a blender of disinfectant products.

Mr. Damon D'Amico, General Manager, represented Alden during the inspection and provided all requested documentation. He also signed the Exit Briefing (see exhibit 1) and Hazmat Security Inspection Report (see exhibit 2).

On March 16, 2005, Mr. D'Amico notified the inspector that he located the company's security plan, which was not available at the time of the initial inspection. On March 17, 2005, the inspector returned to Alden to review the plan. Mr. D'Amico signed the revised Hazmat Security Inspection Report (see exhibit 3).

Correspondence was submitted by Alden on March 29, 2005.

Inspection Date(s): 3/15/2005

3/17/2005

Page 1 of 7

Violation Number: 1 Number Discovered: 1

49 CFR Section: Exhibit: 4 - 8

171.2(a), 173.22(a)(4), 173.24(f)(2), 173.202(a)

Violation Description:

Offering for transportation, in commerce, a hazardous material, hydrogen peroxide and peroxyacetic acid mixtures, stabilized, 5.1(8), UN3149, II, in unauthorized packagings, in violation of 49 CFR, §§171.2(a), 173.22(a)(4), 173.24(f)(2) and 173.202(a).

Evidence Summary:

During the compliance inspection at Alden Medical, LLC, West Springfield, MA (Alden), inspector Michalski observed the UN-standard packagings, containing hazardous materials, prepared by Alden for shipment. Among others, the inspector observed four x one-gallon packagings, marked and labeled as containing hydrogen peroxide and peroxyacetic acid mixtures, stabilized, 5.1(8), UN3149, II.

The packings were certified UN4G/Y25.6/S/04/USA/+AX4497 (see exhibit 4). The symbol +AX belongs to Container-Quinn Testing Laboratories, Inc., Wheeling, IL (CQTL), a DOT approved third party testing laboratory. When reviewing CQTL's test report, for the packagings in question, the inspector noted that (see exhibit 5) CQTL used 2" or 3" wide poly tape to close the packagings. Alden used metal staples (see exhibit 4), a method which was not authorized by CQTL. Mr. Damon D'Amico, General Manager, explained (see exhibit 6) that Alden changed the closure method to staples per a customer's request.

Section 178.602 (a) requires that each packaging must be closed in preparation for testing, and testing must be carried out in the same manner as if prepared for transportation, including inner packagings in the case of combination packagings. Sections 172.22(a)(4) and 172.24(f)(4) require the shipper to perform all functions necessary to bring the package containing a hazardous material into compliance with parts 173 and 178, in accordance with the manufacturer's instructions. Since the closure method for the inner packagings differed, the packagings used by Alden were not tested as configured for shipment, and were not authorized for shipping hazardous materials.

The inspector asked for a copy of the shipping documentation exemplifying a shipment of hydrogen peroxide and peroxyacetic acid mixtures, stabilized, 5.1(8), UN3149, II, previously executed by Alden using packagings closed with metal staples. He was provided with a copy of Alden's bill of lading, dated March 11, 2005 (see exhibit 7) and the Material Safety Data Sheet for the product (see exhibit 8).

Inspection Date(s): 3/15/2005 Page 2 of 7

Violation Number: 2 Number Discovered: 1

49 CFR Section: Exhibit: 6, 9 - 11

171.2(c), 178.503(a)(2) CA-0010008

Violation Description:

Representing, marking, offering and certifying UN4G-standard packagings, when the packagings not marked as prescribed in the approval CA-0010008 and §178.503(a)(2), in violation of 49 CFR, §§171.2(c), 178.503(a)(2) and CA-0010008, dated October 17, 2005.

Evidence Summary:

Same evidence as the previous violation.

During the compliance inspection at Alden Medical, LLC, West Springfield, MA (Alden), inspector Michalski observed UN-standard packagings, marked UN4G/Y5.7/S/04/USA/+AV1584 (see exhibit 9). The symbol +AV belongs to Packaging Design and Testing Corporation of New England, East Granby, CT (PDTC), a DOT approved third party testing laboratory.

When reviewing PDTC's test report, number 1584, dated January 28, 2003 (see exhibit 10), the inspector noted that the testing was conducted on Alden's behalf, under Approval CA-0010008. The certification issued by PDTC, UN4GW/Y7/S/_/USA/+AV1584 did not match the one noted on Alden's packagings. Mr. Damon D'Amico, General Manager, stated (see exhibit 6) that the certification was miss-printed.

Mr. Alden provided a copy of Approval CA-0010008, dated October 17, 2000 (see exhibit 11). The approval authorized Alden to test the packagings differently than prescribed by 49 CFR. The inner packagings are not required to be filled to a minimum 98 percent capacity for testing. Paragraph 5.c. of the approval requires that the packagings be marked UN4GW, in accordance with §178.503(a)(2). Alden did not meet that requirement.

In addition, since the certification on the packagings included a gross mass lower to which tested, use of these packagings would result in the actual gross mass exceeding the one to which certified.

Inspection Date(s): 3/15/2005 Page 3 of 7

Violation Number: 3 Number Discovered: 1

49 CFR Section:

Exhibit: 2.7.8

171.2(a), 172.702(a), 172.704(a)(5)

Violation Description:

Offering for transportation, in commerce, a hazardous material, hydrogen peroxide and peroxyacetic acid mixtures, stabilized, 5.1, UN3149, II, in a placardable quantity, when in-depth security training was not conducted, as prescribed by §172.704(a)(5), in violation of 49 CFR, §§171.2(a), 172.702(a) and 172.704(a)(5).

Evidence Summary:

During the compliance inspection at Alden Medical, LLC, West Springfield, MA (Alden), inspector Michalski obtained a copy of Alden's bill of lading, dated March 11, 2005 (see exhibit 7), which shows that the company shipped 3520 lbs (a placardable quantity) of hydrogen peroxide and peroxyacetic acid mixtures, stabilized, 5.1, UN3149, II. The inspector also obtained a copy of the Material Safety Data Sheet for the product (see exhibit 8).

Section 172.800(b) requires shippers of placardable quantities of hazardous materials to develop a security plan. Section 172.704(a)(4) requires that by December 22, 2003, each hazmat employee of a person required to have a security plan be provided with the in-depth security training concerning the security plan and its implementation.

The inspector interviewed Mr. Damon D'Amico, General Manager, regarding Alden's security plan. Mr. D'Amico indicated (see exhibit 2) that the plan was not yet completed, as the company changed the ownership the previous year.

The next day, Mr. D'Amico contacted the inspector to inform him that the search of the office files revealed that the previous owner prepared a written security plan. On May 17, 2005, the inspector returned to Alden to review the plan, and he determined that it met the requirements of the HM. Mr. D'Amico acknowledged that the in-depth security training involving the plan was yet to be conducted (see exhibit 6).

Inspection Date(s): 3/15/2005 Page 4 of 7

Violation Number: 4 Number Discovered: 1

49 CFR Section: Exhibit: 6 - 8

171.2(a), 107.601(a)

Violation Description:

Offering for transportation, in commerce, a hazardous material, hydrogen peroxide and peroxyacetic acid mixtures, stabilized, 5.1, UN3149, II, in a placardable quantity, while failing to register as prescribed by §107.601(a)(6), in violation of 49 CFR, §\$171.2(a) and 107.601(a).

Evidence Summary:

During the compliance inspection at Alden Medical, LLC, West Springfield, MA (Alden), inspector Michalski obtained a copy of Alden's bill of lading, dated March 11, 2005 (see exhibit 7), which shows that the company shipped 3520 lbs (a placardable quantity) of a hazardous material, hydrogen peroxide and peroxyacetic acid mixtures, stabilized, 5.1, UN3149, II. The inspector also obtained a copy of the Material Safety Data Sheet for the product (see exhibit 8).

Section 107.601(a)(6) requires that shipments of hazardous materials (hazmat), in quantities requiring placarding, must be registered with RSPA. Section 172.504(b) requires placarding for shipments of one class of a hazmat in excess of 454 kg (1001 lbs).

The inspector questioned Mr. Damon D'Amico, General Manager, regarding Alden's, regarding Alden's hazmat registration. Mr. D'Amico stated (see exhibit 6) that Alden did not register as a shipper of hazardous materials.

Inspection Date(s): 3/15/2005 Page 5 of 7

Additional Information Pertaining to the Inspection:

Correspondence was submitted by Alden Medical, LLC, on March 29, 2005 (see exhibit 12). The correspondence did not include any evidence of corrective action. The inspector requested documentation of corrective action on April 20, 2005 (see exhibit 13).

Documentation was submitted by Alden Medical, LLC, on April 26 and 28, 2005, shows that the company corrected the discrepancies noted during the inspection (see exhibit 14).

Exhibit Summary

Evidence		Obtained From				
No.	Description	Name, Title	Company	City, State		
1	Exit briefing, dated March 15, 2005	Chris Michalski, SHMES	US DOT	West Trenton, NJ		
2	Hazmat Security Inspection Report, dated March 15, 2005	Chris Michalski, SHMES	US DOT	West Trenton, NJ		
3	Revised Hazmat Security Inspection Report, dated March 17, 2005	Chris Michalski, SHMES	US DOT	West Trenton, NJ		
4	Photographs	Chris Michalski, SHMES	US DOT	West Trenton, NJ		
5	Test report, number 11319, dated June 30, 2004	Steve Powell, Laboratory Technician	Container-Quinn Testing Laboratories, Inc.	Wheeling, IL		
6	Oral statement	Damon D'Amico, General Manager	Alden Medical, LLC	West Springfield, MA		
7	Bill of lading, dated March 11, 2005	Damon D'Amico, General Manager	Alden Medical, LLC	West Springfield, MA		
8	Material Safety Data Sheet	Damon D'Amico, General Manager	Alden Medical, LLC	West Springfield, MA		
9	Photographs	Chris Michalski, SHMES	US DOT	West Trenton, NJ		
10	Test report, number 1584, dated January 28, 2003	Damon D'Amico, General Manager	Alden Medical, LLC	West Springfield, MA		
11	RSPA Approval CA- 0010008, dated October 17, 2000	Damon D'Amico, General Manager	Alden Medical, LLC	West Springfield, MA		
12	Correspondence, dated March 29, 2005	Damon D'Amico, General Manager	Alden Medical, LLC	West Springfield, MA		

Inspection Date(s): 3/15/2005 Page 6 of 7

Evidence		Obtained From			
No.	Description	Name, Title Company City, State			
13	Email, dated April 20, 2005	Chris Michalski, SHMES	US DOT	West Trenton, NJ	
14	Correspondence, dated April 26 and 28, 2005	Damon D'Amico, General Manager	Alden Medical, LLC	West Springfield, MA	

Inspection Date(s): 3/15/2005 3/17/2005 Page 7 of 7



Office of Hazardous Materials Enforcement Eastern Region 820 Bear Tavern Rd., Ste. 306 West Trenton, NJ 08628 (609)989-2256 (609)989-2277 Fax

Pipeline and Hazardous Materials Safety Administration

EXIT BRIEFING

(This document is not a final report.)

Date: 3/15/05 Report Control #:
Company Name: ALDRIU MRDICAC LLC
Address: 360 COLD SPRING AUT, WEST SPRINGFIELD
NAME OF INDIVIDUALS RECEIVING BRIEFING:
Name: DAMON D'AMICO Title: PRISIDENT
Name: Title:
Name: Title:
This has been a compliance inspection conducted in accordance with Title 49 U.S.C. Section 5121(c). This exit briefing addresses only the areas noted, and it is not a finding of general compliance in any other areas covered by the Hazardous Materials Regulations that were subject to the inspection.
During the course of the inspection the following probable violations of 49 CFR and/or quality control items were noted:
PROBABLE VIOLATIONS:
Section: 173. 2 / (f) (z)
PACKACES MUST BE CLOSED IAN THE MANUFACTURIER'S ELOSURE INSTRUCTIONS
MOJUNFACTURIER'S ECOSURE INSTRUCTIONS
Section: 178.503 (31(2)) Explanation:
THE CATTER N MUST ATTACK IN THE UN
CRRITECATION OF PARICACINGS TESTED
INDER A SPECIAL ATTADUAL GROW MUSS
OUT NOT TYCKED THE OWE SHOWN IN THE CERT
U.S. DOT/PHMSA/OHME/EASTERN REGION REPORT # 0 5 4 2 10 6

EXHIBIT #_PAGE___

Report Control #			
PROBABLE VIOLATIONS:			
Section:	222		
Explanation: 177.			
SHIPPERS OF	PLACARDABLE QUANTITE		
	RT REQUIRED TO DEVECE		
OF HARMAN AN	an proportion		
SECURITY PLA	PLUS (INCLUDING IN- DETTH		
Section:			
Explanation: 107 6	0/		
Sugar OF	RUCHRAMBLE QUANTITIE		
SMINIKAS OF P	CACARDIOCA CO CO		
OF HARMAT 1	ARE REPURSO TO REGIS		
	·		
Section:			
Explanation:	:		
Section:			
Explanation:			
-			
Section:			
Explanation:			

Report Control #:	
-------------------	--

<u>This document is not a final report.</u> The information gathered at this inspection and any probable violations noted will be reviewed prior to finalizing the report. Probable violation(s) may be removed or others may be added during this review. In addition, quality control items may be revised to become probable violations during this review.

Upon determination that a probable violation exists, the Associate Administrator for Hazardous Materials Safety is authorized to impose certain sanctions, including warning letters, compliance orders, and civil penalties. In addition, court actions, including injunctive or criminal proceedings, may be initiated. Title 49 U.S.C. Sections 5123 and 5124 provide for civil and criminal penalties for violation of the Hazardous Materials Regulations.

A civil penalty of not more than \$32,500, but not less than \$275, per violation may be imposed through administrative proceedings initiated by the Office of Chief Counsel of the Pipeline and Hazardous Materials Safety Administration. When a criminal violation has been determined by a court, a fine, or imprisonment for not more than 5 years, or both, may be imposed for each violation.

The inspector does not determine which sanction, if any, may be imposed and cannot provide information concerning what proceedings will be initiated or sanctions imposed.



Documentation of corrective action submitted in writing to the inspector within 30 days of the inspection may be considered for mitigation should the sanction imposed result in the issuance of a notice proposing a civil penalty. However, any documented corrective action would not eliminate or preclude the initiation of a civil penalty proceeding, a finding of violation, or assessment of a civil penalty.

Our objective is to ensure a fair regulatory enforcement environment. If you feel you have been treated unfairly or unprofessionally, you may contact John J. O'Connell, Jr. at 202-366-4700, or e-mail us at OHME-HQ@dot.gov. You also have a right to contact the Small Business Administration's National Ombudsman at 1-888-REGFAIR or www.sba.gov/ombudsman regarding the fairness of the compliance and enforcement activities by this agency. The Pipeline and Hazardous Material Safety Administration strictly forbids retaliatory acts by its employees. As such, you should feel confident that you will not be penalized for expressing your concerns about compliance and enforcement activities.

I certify that I received the above briefing as it appears on this form. I understand that by signing this form I am in no way expressing agreement with its contents. I am only acknowledging that I have reviewed it and have received a copy.

0/11/1/4	Dann Dann
Signature of Inspector(s)	Signature of Representative(s)
3/11/05	3/15/05
Date	Date
	U.S. DOT/PHMSA/OHME/EASTERN REGION REPORT # 05 4 2 10 1 6 EXHIBIT # PAGE 9 OF 3



PIPELINE AND HAZARDOUS MATERIAL SAFETY ADMINISTRATION HAZMAT SECURITY INSPECTION



			Inspe	ection Date: 3/15/05
Facility Name	and Address:	ALDEN	MRDI	CAL LLC
		360 c	OLD SIR	ING AUE
		WRST	SPRINCE	(ELD MA 01089
	icials Interview			Title:
DAMON	D'AMIC	· 0		92711020
				•
1. Does the co	A highway r	oute controlled	quantity of a C	ortation:[§ 172.800(b)] Class 7 material. 2, 1.3 in a motor vehicle, rail car, or
c)	freight conta More than 1	iner. liter per packag	ge, of a materia	al poison by inhalation, Zone A. lk packaging (> 3,500 gallons for
e)	liquids/gas, 4	468 cubic feet fe	or solids).	n-bulk packaging for which placarding
-/	of a vehicle,	rail car or freig	ht container is	required.
$\frac{f}{\sqrt{g}}$		nt or toxin listed f hazardous mat		Part 73. uires placarding
2. Does the	company have	a written secur		
3. Has it be	en approved by	another Federa	al agency [172	.804]?
4. If yes, na	ame of agency _			and date approved
				U.S. DOT/PHMSA/OHME Report# 05 4 2 10 1 6 Exhibit # 6 Page # 6 of 4

5. Does the plan include a security assessment of possible transportation security risks [172.802]?
6. Does the plan include measures to address the assessed risk(s)?
7. Does the plan address personnel security?
8. What method is in place to confirm information provided by employees hired for positions that involve access to or handling of materials covered by the security plan?
MA
9. Is the company adhering to its personnel security plan?
10. Does the plan address unauthorized access?
11. Does the company adhere to the plan to prevent unauthorized persons to gain access to hazmat covered by the plan or transport conveyances being prepared for transportation?
U.S. DOT/PHMSA/OHME Report# 0 5 4 2 10 1 6 Exhibit # 2 0f 44

12. Does the plan address en route security?	
NIN	
13. Does the company adhere to its en route security plan private/contract/common carrier?	n from origin to destination, including
SECURITY TRAINING 14. Has the company conducted security awareness train	ning (SAT)? *
15. Does the security awareness training include a compossible security threats?	
16. Has each HM employee, hired after March 25, 2003	, received SAT within 90 days of hire?
<u> </u>	
17. Has the company conducted in-depth security training December 22, 2003?	ng (plan specific) for all HM employees by
18. Does the in-depth training program include the following	wing:
a. Company security objectives?	
b. Specific security objectives?	
c. Employee responsibilities?	
d. Actions to take in the event of a security breach?	
e. Organizational security structure?	
	U.S. DOT/PHMSA/OHME Report#

19. Has the company created and retained	records o	f employee s	ecurity trai	ning?	
455					
Additional Notes					
WORK-, N- PROGRESS;	UPTU	RADING	. Sac.	SRITY	Laval
PRIOR TO DEVELOPING	TUIR	PLAN	1 1 N	Tw 1	iwiRu
[* Note: A company is not required to test or training requirement until an employee's nex Employee training cycle.]	retain rec	cords concern	ning the ne	w security	_
This inspection report assesses your complian 172.704 (Training), 172.800 (Purpose and Applan), and 172.804 (Relationship to other Fed comments made during this evaluation do security program in whole or in part. Do not corrective action. If we need a copy of ywriting.	pplicabilit leral requ not cons not send	ty), 172.802 (irements)). Titute an endus a copy of	(Compone This inspe lorsement your Secu	nts of a se ction repo or appro crity Plan	curity ort and any val of your as a part
I hereby certify that the above responses are t Persons Interviewed:	true to the	e best of my	knowledge	•	
Signature Dann Dani	Title _	GENERAL	MLA	Date	3/15/05
Signature	Title _			Date	The state of the s
Inspector(s):					
Signature Ma Alac	Title _	S1114/C.	J	_ Date	3/15/05
Signature	Title _		•	Date	
Nothing Follows (Inspector's Init	tials)				,
The following website may be helpful in the	developn	ent and adm	inistration	of securit	y plans:
http://hazmat.dot.gov/hmt_security.htm				T/PHMSA + 0 5 4 2 - 4 0	1

REVISED



PIPELINE AND HAZARDOUS MATERIAL SAFETY ADMINISTRATION HAZMAT SECURITY INSPECTION



			Inspec	ction Date: 3/1/10
Facility Name	and Address:	ALDEN) MITBLE	TAL LLC
		360	COLD	SPRING AVE
		WIST	SRINGI	FIELD MA 01089
	cials Interview			Title: PURSIDENT
				•
1. Does the co	ompany offer ar	ny of the follow	ving for transpor	tation:[§ 172.800(b)]
<u> </u>	More than 55 freight conta More than 1 A quantity of liquids/gas, 4 >5,000 lbs. (of a vehicle, A select ager A quantity of company have	o pounds of a E iner. liter per package a hazardous na 168 cubic feet few of one haz rail car or freight or toxin lister a written secur	ge, of a material naterial in a bulk for solids). ard class in nonght container is red in 42 CFR, Parterials that requirity plan?	1.3 in a motor vehicle, rail car, or poison by inhalation, Zone A. packaging (> 3,500 gallons for bulk packaging for which placarding equired. rt 73. res placarding
3. Has it be \mathcal{N}/\mathcal{N}		another reder	al agency [172.8	04]/
4. If yes, na	ame of agency _	NIA		and date approved
				U.S. DOT/PHMSA/OHME Report# Exhibit # 3 Page # of 4

5. Does the plan include a security assessment of possible trans [172.802]?	sportation security risks
45.S	
6. Does the plan include measures to address the assessed risk(s	s)? <u>YCS</u>
7. Does the plan address personnel security?	
8. What method is in place to confirm information provided by that involve access to or handling of materials covered by the	e security plan?
VICATION OF THIE IDENTI.	77
9. Is the company adhering to its personnel security plan?	
10. Does the plan address unauthorized access?	
11. Does the company adhere to the plan to prevent unauthorize hazmat covered by the plan or transport conveyances being p	
	U.S. DOT/PHMSA/OHME Report# 9 5 4 2 10 1 6 Exhibit # 3

12. Does the plan address en route security?	
YKS	
13. Does the company adhere to its en route security plastic private/contract/common carrier?	an from origin to destination, including
YRS	
SECURITY TRAINING	(7. mo.)
14. Has the company conducted security awareness tra	ining (SAI)? *
15. Does the security awareness training include a compossible security threats?	
16. Has each HM employee, hired after March 25, 200	
17. Has the company conducted in-depth security train	
18. Does the in-depth training program include the foll	owing:
a. Company security objectives?	
b. Specific security objectives?	
c. Employee responsibilities?	NIN
d. Actions to take in the event of a security breach?	
e. Organizational security structure?	
	U.S. DOT/PHM\$A/QHME
	Report#
	Exhibit # 5

19. Thas the company created and retained to	ecorus or	employee se	curity train	mig:	
CRURRAL AWARANKIS DONG	2 137	OUTTIDE	100a	ca m	- Datty
Additional Notes TEAINING NO	7 FOR	MALIZA	U		
THE SECULLITY PLAN WAS CREE	MED	ON A?171	15,2	004.	(-
SHOULD INCLUDE MORE PRIME	IL AS	S TO THE	MENCUR	2001 321	<i>~د</i>
[* Note: A company is not required to test or r training requirement until an employee's next Employee training cycle.]	etain rec	ords concern	ing the new	security	plan
This inspection report assesses your compliant 172.704 (Training), 172.800 (Purpose and Appplan), and 172.804 (Relationship to other Federomments made during this evaluation do a security program in whole or in part. Do not of corrective action. If we need a copy of your writing.	plicability eral requinot const ot send u	y), 172.802 (rements)). Titute an end is a copy of	Component his inspectorsement of your Secur	ts of a section repor or approvity Plan a	urity rt and any al of your as a part
I hereby certify that the above responses are tr Persons Interviewed:	ue to the	best of my k	nowledge.		
Signature Dawn Dawn	_ Title _	Phesilia	<u> </u>	_Date	5/17/05
Signature	_ Title _	ANDREWS		_Date	
Inspector(s):		4			
Inspector(s): Signature (Car All Carrier)	_ Title	STARS		Date_ 3	1/17/05
Signature	_ Title			Date	
Nothing Follows (Inspector's Initia	als)				
The following website may be helpful in the d	evelopm	ent and admi	nistration o	f security	plans:
http://hazmat.dot.gov/hmt_security.htm			U.S. DOT Report# C Exhibit #	5 4 2 1	1

LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

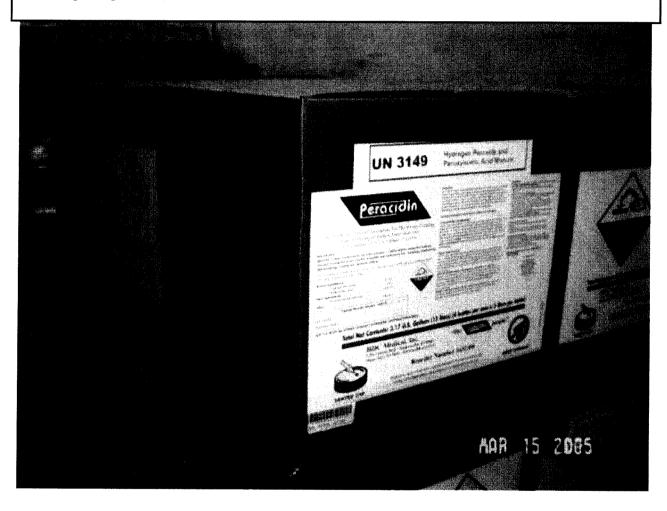
March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER

Chris Michalski



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

CITY, STATE

West Springfield, MA

<u>PHOTOGRAPHER</u> Chris Michalski



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

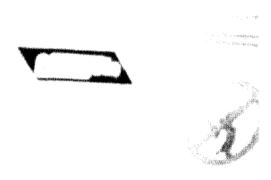
March 15, 2005

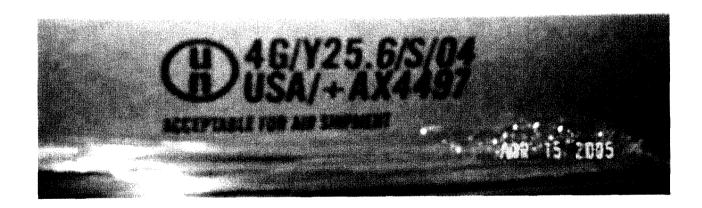
CITY, STATE

West Springfield, MA

PHOTOGRAPHER

Chris Michalski





LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER

Chris Michalski



LOCATION

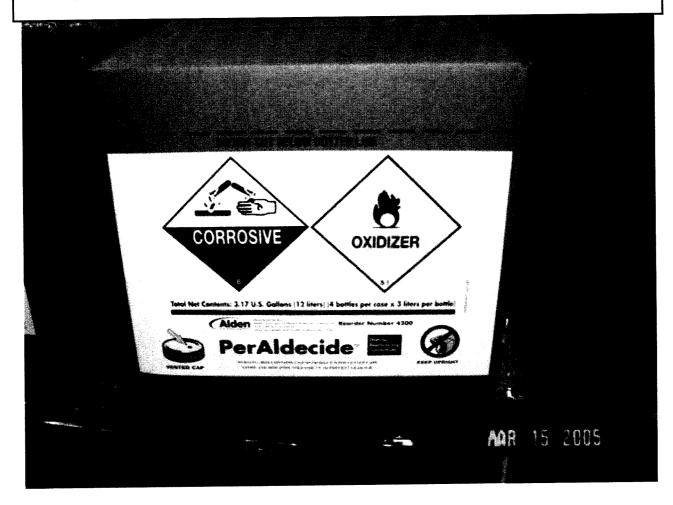
Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

West Springfield, MA

PHOTOGRAPHER



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE
March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER



LOCATION

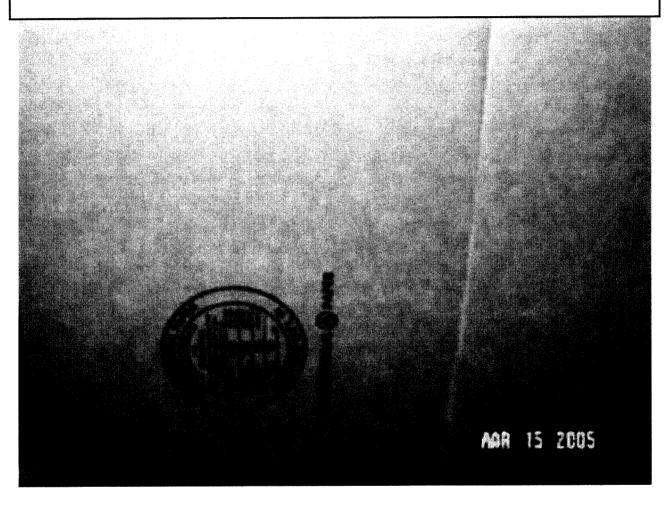
Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

CITY,STATE
West Springfield, MA

PHOTOGRAPHER



LOCATION

Alden Medical, LLC.

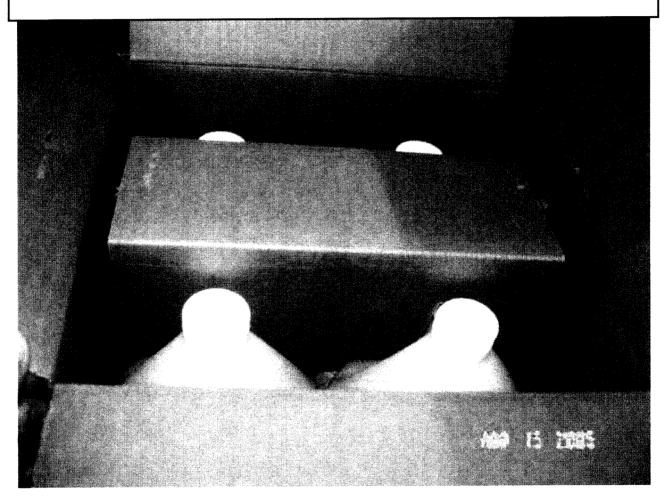
PHOTOGRAPH DATE

March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

CITY, STATE

West Springfield, MA

<u>PHOTOGRAPHER</u> Chris Michalski



Report No.: 11319

Re: 4 x 1-gallon; C-UN-3/4

Date of Report: 6/30/04 Date of Revision: dna



CONTAINER-QUINN TESTING LABORATORIES, INC.

170 Shepard Avenue, Wheeling, IL 60090 Phone: 847-537-9470 Fax: 847-537-9098 E-Mail: spowell@container-quinn.com

TEST CONDUCTED FOR: Silgan Plastics Corporation

P.O. Box 29 - 690 Woodland Drive

Ottawa, OH 45875

Attn.: Michael J. Schneeg

ITEMS TESTED:

One (1) sample set of combination packages intended for the transport of

Hazardous Materials in Class 3, 8 or 9

Description:

Box:

275# (69-26C-56) / RSC style / "C" flute / glued mfr's. joint

Box USA, Hartford City, IN

Printed I.D.:

C-UN-3; C-UN-4

Dimensions (O.D.):

13" x 12 3/4" x 13 5/8"

Specific Gravity: Interior Packaging:

Not to exceed 1.6

(4) 1-gallon round HDPE poly bottles (120 gm) with handles

and four (4) 38/400 plastic screw-cap closure styles as follows: #1 - ribbed, Top Seal CRC, foam lined; #2 - fine-ribbed,

Phoenix flat cap, foam lined; #3 - fine-ribbed, Polyseal flat cap,

foam lined and #4 - fine-ribbed, OI CRC, foam lined
(1) Full-size D/C special design DW (B/C) corrugated

top positioning insert (42-33C-42-33B-42)(trapezoid style)

Nominal Gross Weight:

56.4 lbs. (25.6 kg)

Closures: (top)

2" wide or 3" wide p.s. poly tape or equivalent

(bottom)

Hot melt adhesive or 2" wide or 3" wide p.s. poly tape or

equivalent

OBJECT OF TEST:

To determine the compliance with applicable sections of the United Nations recommendations for the transport of dangerous goods and the Department of Transportations's Title 49 Code of Federal Regulations ((CFR), Part 178: Subpart M - Testing of Non-bulk Packagings and Packages

Packaging Code Designation	Packing Group
4G	1
Fiberboard Box	Moderate Danger
	Hazardous Material

CERTIFICATION NUMBER:

+AX4497

Note: Photograph on file

CONTAINER-QUINN TESTING LABORATORIES, INC.

U.S. DOT/PHMSA/OHME/FASTERN
REPORT # 0 5 4 2

EXHIBIT #

PAGE ______OF____

APPROVED BY:

Stephen C. Powell - Laboratory Director



TEST PROCEDURE AND RESULTS REPETITIVE SHOCK VIBRATION TEST

SAMPLE SIZE

3 Boxes, each style cap

TABLE DISPLACEMENT

1"

TEST FREQUENCY

4.1 Hz

CONDITIONING

Ambient

TEST STANDARD

49 CFR; Section 178.608

ASTM D-999

EQUIPMENT

Lansmont Vibration Table

TEST DURATION

1-Hour (60 Minutes)

REPETITIVE SHOCK VIBRATION TEST RESULTS

RESULT	OVERALL SUMMARY
PASSED	
PASSED	No deterioration / damage / product leakage
PASSED	
	PASSED PASSED

u.s. dot/phm	SA/OHME/EASTERN
REPORT #	15 42-10 16
EVIDET 4	A
PAGE	2 OF 1



TEST PROCEDURE AND RESULTS STACK TEST

SAMPLE SIZE

3 Boxes each style cap

TEST LOAD

Based on 118.11" (3m) stack height Box height - approx 13 5/8" 7.6 boxes on top to attain 118.11" height 7.6 x 56.4 = 433 lbs. Load Load Applied - 435 lbs.

CONDITIONING

Ambient

TEST STANDARD

49 CFR; Section 178.606 UN Recommendations 9.7.6

TEST DURATION

24-hours

STACK TEST RESULTS

вох	RESULT	MAXIMUM DEFLECTION AFTER 24-HOURS	OVERALL SUMMARY
1	PASSED	0"	No deflection
2	PASSED	0"	No deterioration No damage
3	PASSED	0"	lito damage

U.S. DOT/PHMSA/OHME/EASTERN
REPORT # 0 5 4 2 10 1 8
EXHIBIT # 0 5 4 2 10 1 8



TEST PROCEDURE AND RESULTS DROP TEST

SAMPLE SIZE

5 Boxes each style cap

PACKAGE TEST WEIGHT

37.4 lbs.

DROP HEIGHT

1.6m (~63.0")

CONDITIONING

-18+/-3° C and Ambient RH

DROP TEST EQUIPMENT

Split Table Drop Tester

TEST STANDARD

49 CFR; Section 178.603

UN Recommendations 9.7.3

ASTM D-997

DROP HEIGHT CALCULATION

Specific Gravity: 1.55 Packaging Group: II

Calculation: 1.6 x 1.0m

Drop Height: 1.6m

BOTTLE CAPACITY

1.03-gallons

DROP TEST RESULTS

вох	DROP	RESULT	OVERALL SUMMARY
1	Тор	PASSED	
2	Bottom	PASSED	
3	Sm Side	PASSED	Normal and expected packaging fatigue and crush
4	Lg Side	PASSED	
5	Comer	PASSED	
	:		



TEST PROCEDURE AND RESULTS INTERNAL (HYDROSTATIC) PRESSURE TESTING

SAMPLE SIZE

3 Bottles each style cap

FILLING SUBSTANCE

Water

FILL LEVEL

Overflow Capacity

TEST PRESSURE

100 kPa (14.5 psi)

TEST DURATION

30 Minutes

TEST STANDARD

49CFR; Section 178.605

UN Recommendations 9.7.5

EQUIPMENT

Regulated Water Source

Pressure Monitoring Gauge

CLOSURE TORQUE

17 - 25 in-lbs.

INTERNAL (HYDROSTATIC) PRESSURE TEST RESULTS

BOTTLE	RESULT	OVERALL SUMMARY
1	PASSED	
2	PASSED	No leakage noted
3	PASSED	
		, ·
1		



TEST PROCEDURE AND RESULTS COBB WATER ABSORPTION TEST

SAMPLE SIZE

3 Samples

FILLING SUBSTANCE

Water

FILL LEVEL

100 ml

TEST DURATION

30 Minutes

TEST STANDARDS

49 CFR; Section 178.516

UN Recommendations 9.6.11.1

TEST EQUIPMENT

COBB Water Absorption Tester

100 ml capacity test beaker

Stop Watch

COBB WATER ABSORPTION TEST RESULTS

SAMPLE	RESULT	OVERALL SUMMARY
1	130	
2	120	PASSED
3	130	

U.S. DOT/PH REPORT #0	MSA/OHME/EASTERN 5 4 2 10 1 6
	13
PAGE	6 OF 7



DOT / UN PACKAGING CERTIFICATION

CONTAINER-QUINN TESTING LABORATORIES, INC. certifies that the previously described testing services have performed in accordance with standard good laboratory practices and that the packaging tested has passed the standards of the DEPARTMENT OF TRANSPORTATIONS TITLE 49 CFR, PERFORMANCE ORIENTED PACKAGING STANDARDS, SECTION 178, in accordance with CODE 4G, Packing Group II, Moderate Danger Hazardous **Materials**

It is the responsibility of the end user to determine authorization for use under these regulations. All other warranties, expressed or implied, including any warranty that the packaging tested is merchantable or fit for a particular purpose, are disclaimed.

In no event shall Container-Quinn Testing Laboratory, Inc. liability exceed the total amount paid by Silgan Plastics Corporation for services rendered. In the event of future changes to the above referenced Test Standard, it is the responsibility of Silgan Plastics Corporation to determine whether additional testing or updating of past testing is necessary to verify that the packaging tested remains in compliance with those standards

4G FIBERBOARD BOX WITH INNER PACKAGING

UN MARKING:

4G / Y 25.6 / S / 04 USA / +AX4497

TEST REPORT NUMBER(s)

11319

PACKAGING CERTIFICATION AGENCY: CONTAINER-QUINN TESTING LAB (+AX)

PACKAGING IDENTIFICATION CODE:

4G

AUTHORIZED PACKING GROUP(S):

II (Y) and III (Z)

MAXIMUM PRODUCT GROSS MASS:

25.6 kg (56.4 lbs.)

"S' DESIGNATION:

Denotes inner packaging

YEAR OF MANUFACTURE:

2004

STATE AUTHORIZING THE MARK:

USA

PERIODIC RETEST DATE:

30 June 2006

U.S. DOT/PHMSA/OHME/EASTERN REPORT # 5 4 2 10 1 6 EXHIBIT #_

Page 7

U.S Department of Transportation Pipeline and Hazardous Materials Safety Administration Office of Hazardous Materials Enforcement Oral Interview Form

Inspectors Conducting Interview Name: Chris Michalski Title: Senior Hazardous Materials Enforcement Specialist Report Number: 05421016	Respondent Company: Alden medical, LLC. Address: West Springfield, MA
Person Interviewed Name: Damon D'Amico Title: General Manager Company: Alden Medical, LLC. City/State: West Springfield, MA	Date and Type of Interview Date: March 15 and 17, 2005 In Person: X Telephone:

SUBSTANCE OF INQUIRY AND ANSWER GIVEN (NOT A TRANSCRIPT)

Inspector - (I), Respondent - (R).

- (I): The test report for the certification +AX4497 shows that the packagings were closed with poly tape for testing, while you use metal staples to close them. Did you obtain any additional closure instructions or test reports for these packagings that would authorize this change of closure?
- (R): No, we close the boxes with staples per our customer's request.
- (I): The UN-certification on your packagings does not match the one in the test report you gave me. Can you explain that?
- (R): I am not sure how this happened, but it is an obvious miss-print. The certification should include the letter W, as the packagings were tested under the approval I received from RSPA.
- (I): Your shipping records show that you ship placardable quantities of hazardous materials. Are you registered with RSPA as a shipper of hazardous materials?
- (R): No.
- (I): Similarly, there is a requirement for shippers of placardable quantities of hazardous materials to develop a security plan. Do you have such a plan?
- (R): No, not yet. I purchased this company last year and I have been working on improving the facility's security. I still have to put it in writing.

March 17, 2005

- (I): You told me before that you did not have a written plan, but now you are presenting me with one. Can you explain that?
- (R): As I mentioned before, I recently purchased this company. After you left, I searched my predecessor's files and I found this plan, which was prepared prior to my acquiring the company. I was working on some of the implementations not realizing that the plan was already written.
- (I): Since you were not aware of the existence of the plan, does it mean that the in-depth security training involving this plan was not yet accomplished?
- (R): That is correct.

OVERNITE STRAIG	GHT BILL OF LADING NITE TRANSPORTATION	- SHIPPING ORDER I ON COMPANY (OVNT)	NOT NEGOTIABLE -) PLEASE PRINT OR TY	DOMESTIC PE	DATE	11 100
1. CONSIGNEE (TO)			2. SHIPPER (FROM)			
On collect on de	livery shipments, the letters "C ne or as otherwise provided in its of the second of t	COD® must appear before item 430, Sec. 1 of OVNT 102.	HDC MEDI	CAL		
STREET ADDRESS	ERNITE CANNOT DELIVER TO	A.P.O. BOX	360 COLD	SPRING AV	E.	
CITY 14.5 C TV		E ZIP (REQUIRED)	WEST SPRIN	NGFIELD, MA	STATE STATE) 8 9
P.O. NUMBER	STORE #	DEPARTMENT #	BILL OF LADING NUMBER	STORE #	DEPARTMENT #	!
CONSIGNEE PHONE #	CONTACT NAME (ATTN)	FREIGHT CHA	RGES ARE PREPAID UI	NLESS OTHERWISE MARKE	
BILL TO C MEL C/O NORTH	HERN CONTINENTAL	L LOGISTICS	Received \$to described hereon. (Agent or		epayment of the charges of	in the pro-
ADDRESS	STREET, SUITE 301		: GUARANTEED DELIVE	RY REQUESTED (if t	pox is checked) be delivery of this shipment accord	GRTD ding to Carry
NEW ALBA	STAT	47150	transit schedule and agrees to pa will not be liable for payment if s.	y 25% (\$30 minimum) above hipment fails to deliver on the	e the cost normally incurred for this le scheduled day. Section 7 signal conditions of OVNT 20341 Series	is service. h.c. iture is not osci is tariff
NO. PKG HM' TYPE HM' CS X	HYDROGEN PEROX	KIDE and PEROXYA	CETIC ACID		HT (Ibs.) NMFC NO. 43940	class 85
		ICY 24 HR. #1-800		en e	154350-S2	77.5
ВЖ	KIT BOX				48581	55
BTL	409 CLEANER	e andre en				
	$\mathcal{V} = \mathcal{V} = \mathcal{V} = \mathcal{V}$	101 FK	t E Z E			-
					70	
	TOTAL CUBE:		& \	3K141 3.	ड वं इ	
(CHARGES MAY APPL	☐ NOTIFICATION BEFORE DELIV	COD SHIPMENTS GOVERNED	BY OVNT 102 RULES ITEM 430	1	HECKED, BOTH ARE ACCEPT	
CARRIER LIABILITY: Carrier and disability provisions of treated in writing on the bill to an articles other man new is trained advantage and the OV and, certain dams may be DVET 102 series for completing to be not exceeding RECEIVED, subject to industrial in the OV and shipper if applicable	lividually determined rates or contra	is statud in the applicable governing ta plicable charges are paid. Maximum c.e. (and up to a maximum \$2.50 per pois limited to \$2.00 per pound per pach a choice of rates under the tariff. Yint on a released, declared or actual v. "Shipper requests that have been agreed upon its and rules that have been agreed upon its sand rules that have been agreed upon its san	riffs, unless "Excess Declared Val armer liability is limited to \$25.00 pe und per package when Excess De kage. Liability for commodities or a ou are advised to review the applia alue in the NMFC, the released, di ists Excess Declared Value Covers in writing between the carrier; si listed by the carrier and are	ue Coverage is specifically repound per package and solared Value Coverage is uticles subject to an excer- cable tariff provisions beto aclared or actual value of age in the amount of \$	or 12) the amount determines y requested along with the amosto0,000 per shipment. Leability for specific producted). Liability for specific production rating (FAK) is united as are stating a value. 11 Refer to the property is hereby specific and Conditions, if this shipment is	ount of accordance for commodification of commodification of the contraction of the contr
available to the shipper, or condition of contents of pa	on request; *** the property described ackages unknown) marked, consignatis route, or otherwise to deliver to be subject to all the conditions not in the back hereof, which are heretry bill to or broker exists, carrier ho	d above in apparent good order, ex ed, and destined as shown below,	which said carrier agrees to	e following statement. Th	ourse on the consignor, the cur e carrier may decline to make if freight and all other lawful ch	e delivers 🔧 "
LIMITATIONS OF LIA CUSTOI	BRITY APPLY SEE OVN1 102 FOR MEB SERVICE 1 800-333 7400	DETAILS TRAILER NUMBER		Office	LINEAR FEET OF SHIPMENT:	
SPR	524 348 580	BEYOND SCAC:		CROSS R	EF PRO#:	n de la companya de l
JI K	J24 J40 J00		PPER LOAD / CONSIGNEE (JNLOAD REPO	DOT/PHMSA/OHME/E	ASTERN 0 1 6
ckaged, marked, and label cording to the applicable rec HD(e named materials are properly classificated and are in proper condition for sullations of the Department of Transpo	transportation	ble at www.overnite.com -			BILOT :
irm name:	And Frank	Data received		Carrier ni	ece count:	
TC-100 (Bm/ 12-02)		Date lecelyed	B CODV	, and a second of		

MATERIAL SAFETY DATA SHEET

PERALDECIDE

Dialyzer Reprocessing Concentrate

1 - IDENTIFICATION

Manufacturer:

Alden Medical LLC

Address:

360 Cold Spring Avenue West Springfield, MA 01089

City, State, Zip:

1-413-747-9717

Telephone: 24-Hour Emergency:

Chemtrec 1-800-424-9300

Date Prepared:

June 16, 2004

2 - COMPOSITION INFORMATION

Hazardous Ingredients

	CAS#	<u>PEL</u>	TLV	<u>%</u>
Acetic Acid	67-19-7	10ppm	10ppm TWA	6.7
Hydrogen Peroxide	7722-84-1	1 ppm	1.4 mg/m^3	27
Peroxyacetic Acid	79-21-0	N/A	N/A	4.5

Other Ingredients

PEL TLV <u>%</u>

Water and other inert ingredients N/A N/A N/A 61.8

3 - PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point: 200 °F

Specific Gravity $(H_20 = 1)$: 1.12 Vapor Pressure (mm Hg): N/A Vapor Density (AIR = 1): N/A Solubility in Water: Complete

Appearance/Odor: Colorless and sharp, pungent odor

pH: 2.5 (1%)

4 - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used): N/A

Flammable Limits: LEL: N/A UEL: N/A

Extinguishing Media: Water spray

Special Fire Fighting Procedures: Normal fire-fighting procedures may be used. Use caution when approaching fire exposed containers. Unusual Fire and Explosion Hazards: Product decomposes and will release oxygen, thereby adding to the hazard of a fire. Product should be kept cool and in a vented container to avoid any explosion hazards.

5 - REACTIVITY DATA

Stability: Stable under normal conditions of handling

Conditions to Avoid: Do not mix with anything except water. Avoid

hot storage.

Incompatibility (Material to Avoid): Keep away from any organic material (alcohols, acetone, etc.) and most metals as rapid decomposition

Hazardous Polymerization: Will not occur

6 - HEALTH HAZARD DATA

Routes of Entry:

Skin: Causes chemical burns. Eyes: Causes severe eye damage.

Inhalation: May cause irritation, including a burning taste, sneezing,

coughing, and difficulty in breathing.

Ingestion: Causes chemical burns of the mouth, throat and stomach.

Carcinogenicity -NTP: No

IARC Monographs: No OSHA Regulated Carcinogen: No

7 - EMERGENCY FIRST AID PROCEDURES

Skin: Immediately flush skin with plenty of cool running water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse.

Eyes: Immediately flush with plenty of cool running water. Remove contact lenses. Continue flushing for at least 15 minutes, holding the eyelids apart to ensure rinsing of the entire eye.

Inhalation: Remove to fresh air. If irritation persists, seek medical attention.

Ingestion: Rinse mouth at once; then drink 1 or 2 glasses of water or milk. Do not induce vomiting. Never give anything by mouth to an unconscious person.

8 - PRECAUTIONS FOR SAFE HANDLING & USE

Steps to be taken in case material is released or spilled: Absorb spills with inert material and transfer to suitable container for disposal.

Waste Disposal Method: Container must be triple rinsed and disposed of in accordance with federal, state and/or local regulations. Used solution should be disposed of in accordance with federal, state and/or local regulations. Unused product is considered a hazardous waste according to RCRA criteria.

Precautions to be taken in handling and storing: Do not freeze or expose to direct sunlight. Store in a cool, well-ventilated area. Store in upright position to prevent leakage from vented caps.

Other Precautions: Keep out of reach of children. Do not ingest. Avoid skin and eye contact. Avoid contamination from any source. Never tamper with vent cap.

9 - CONTROL MEASURES

Respiratory Protection: Use in a well-ventilated area. Avoid breathing

mists or vapors of this product.

VENTILATION:

Local Exhaust: Adequate ventilation to maintain recommended

exposure limit

Mechanical (General): Should be sufficient

Protective Gloves: Rubber gloves, protective cuff or gauntlet type

Eye Protection: Use chemical splash goggles. For continued or severe exposure, wear a face shield over the goggles.

Work/Hygiene Practices: Prompt rinsing of hands after contact. Handle in accordance with good personal hygiene and safety practices. These practices include avoiding unnecessary exposure

10 - TRANSPORTATION INFORMATION

Regulated: DOT, IATA, IMO

Proper Shipping Name:

Hydrogen peroxide and peroxyacetic acid

mixtures, stabilized

Hazard Class:

5.1

Identification Number:

UN3149

Packing Group: Label:

11 Oxidizer, Corrosive

11 - SPECIAL INFORMATION

HMIS (Hazardous Material Identification System) Rating:

H3 F0 R1

[HMIS Hazard Index: 4 - Severe Hazard; 3 - Serious Hazard; 2 - Moderate Hazard; 1 - Slight Hazard; 0 - Minimum Hazard]

Note: This MSDS was prepared in accordance with the requirements of the OSHA Hazard Communication Standard (29 CFR 1910.1200) and is to be used only for this product. The information contained in this MSDS is, to the best of our knowledge, believed to be accurate.

> U.S. DOT/PHMSA/OHME/EASTERN REPORT # 0 5 4 2 10 1 6 EXHIBIT #__ PAGE.

LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

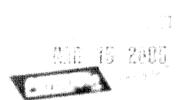
March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER







Alden Medical, LLC.

PHOTOGRAPH DATE

March $\overline{15}$, $\overline{200}$ 5

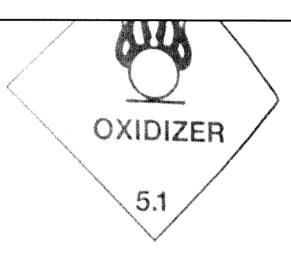
CITY, STATE

West Springfield, MA

PHOTOGRAPHER

Chris Michalski







guerrane Two call Significan buttles scurdaming 2000 ms. each)



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE

March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER



LOCATION

Alden Medical, LLC.

PHOTOGRAPH DATE
March 15, 2005

CITY, STATE

West Springfield, MA

PHOTOGRAPHER



Packaging U	J.N. Approved Laboratory +	-AV Certification #1584
Design		Col Mileation #100.
Testing		
	Packaging Design And Testi	
	Corporation Of New Englan	nd
	10 Hazelwood Road	
1	East Granby, Conn. 06026	
Tested by: Engineer Thoma	as Frechette 1/28/03	Certifcation valid until 1/28/05
_Qualifica	ation Testing _x_Recert	ification Testing
_		
Test Requested By:		
Company: ALDE	N, A DIVISION OF MRC	
Street Address: 360 C	OLD SPRING AVENUE	
City and State: WEST	SPRINGFIELD, MA 01089	9
Individual's Name: DA		
Angriada givanic. Di	avion b radico	
Hazardous Material Cla	esification (s) 5.1	
	` ,	C
	LiquidX	Gas
Type Of Package:		_
Combination_X_		
Description of Design of	Package: A SW CORRUG	ATION, Z SHAPED, CREATING TWO
		GALLON CONTAINER, WITH ONLY
A SMALL AMOUNT OF PRO		
		OX CLOSURE SHEET. NOTE: BOX
MUST BE SHIPPED WITH V		
Widor District With V	ENTED CALS OF WARDS.	•
Testing to Packing Grou	ın II	•
Test	Specification	Results
Drop	<u>5</u> Drops @ 3.9'	Passed
Stacking	105 Lbs. for 24 Hrs.	Passed
Vibration	210 CPM for one hour	. Passed
Cobb 1800-ISO 535	120 Avg. g/m 2_	Passed
Results Of Package Tes	ted: Passed X	Failed
Package Marking:		
	wo digits year box manufact	hunad
	wo digits year box manulaci	tureu.
uSA/+AV1584		
NOTE: APPROVAL # (CA 0010008 FROM THE D.	O.T. IS ATTACHED, ALLOWING
TESTING AND SHIPPII	NG OF THIS PACKAGE W	VITH 2 LITERS OF PRODUCT
		BECAUSE OF THIS EXCEPTION,
		TWO DIGITS OF YEAR BOX
MANUFACTURED.	HAMED 40 WILLISHASI	I II O DAGAAO OA A EMISIK MOIX
WIANUFACTURED.		
	4	
	4	Ames Freelotts Page 1 of 4
Certified Test Report		Page 1 of 4

If box at left is checked, the inner package meets specifications for air transport and the underlined part of this statement should be printed on the package below the UN marking. Packages tested are representative as to product as it would be packaged for shipment. Package tested is in accordance with the appropriate provisions of Chapter 9. Certification contingent upon shipper following particular packaging requirements or exceptions where applicable per publication - 49CFR,(INCORPORATING HM181) ICAO,IMDG AS PROPOSED PER RSPA.

Responsibility Disclosure: Usage of the marking of this certification mandates that it is to be used for the described package only. Validity of the certificationis good only up to the recertification date, as noted on page one of this document. Certified party understands that use of the marking for any variations, without further testing by PDT, as allowed under 49CFR-178.601, will be at the complete responsibility of the shipper, eliminating Packaging Design And Testing Corporation Of New England from any liability. Any changes of suppliers, or any part of the package as identified as the certified pack, will also render this certification invalid.

Remarks:

CONDITIONING:

PACKAGE WAS PRE-CONDITIONED AT -18 DEGREES C AS PER 49 CFR 178.602.

REFERENCE PAGE 2 - DROP TEST - METHOD USED ELECTRO MAGNET. TESTED AS PER 49CFR 178.603, BUT WITH FILL CAPACITY OF TWO LITERS MAX. PER CONTAINER. SEE CA0010008.

REFERENCE PAGE 2 - STACKING TEST - METHOD USED - DEAD WEIGHT - BASED ON A HEIGHT OF (3) METERS OF PACKAGES STACKED, INCLUDING SAMPLE TESTED, AS PER 49CFR 178.606. (3) SAMPLES TESTED.

REFERENCE PAGE 2 - VIBRATION TEST - METHOD USED - THREE SAMPLES ARE PLACED ON A LAB CORPORATION VIBRATOR AND VIBRATED FOR ONE HOUR. TESTED AS PER 49CFR 178,608.

REFERENCE PAGE 2 - COBB TEST - (5) FIVE SAMPLES
1. 118 2. 121 3. 119 4. 119 5. 121

NOTE 1: REFERENCE PAGE 2 - PACKAGE MARKING.
UN LOGO PART OF MARKING SHOULD BE CIRCLED AND PRINTED IN LOWER
CASE LETTERS WHEN MAKING PRINTING DIES OR STENCILS FOR MARKING
PACKAGE. THE LAST TWO DIGITS OF LINE ONE REPRESENTS THE YEAR THE
CONTAINER WAS MANUFACTURED.

NOTE 2: PLEASE EXAMINE THIS REPORT UPON RECEIPT AND REPORT TO PDT ANY DISCREPANCIES IN YOUR PRODUCT IDENTIFICATION OR PACKAGING.

X RANDOM PRODUCTION RUN SAMPLES WERE TESTED. CERTIFICATION IS NOT VALID UNLESS RANDOM PRODUCTION RUN SAMPLES WERE TESTED.

NOTE 4: TESTED PACKAGE MARKINGS, (u) 4GW/Y7/S/01 USA/+AV1584

NOTE 5: PACKAGE SHOULD BE MARKED PER PAGE ONE OF THIS CERTIFICATION WHEN RE-MANUFACTURED.

Certified Test Report

Page 2 of 4

U.S. DOT/PHI	MSA/OHME/EA) 5 4 2 10	STERN
EXHIBIT #	10	 0
PAGE	OF_	4

OUTER CONTAINER TYPE: 4G RSC CORRUGATED BOX.

OUTER CONTAINER MATERIAL: 275C, KW 69/26/69, GLUED.

OUTER CONTAINER DIMENSIONS: 14.75" X 10.00" X 15.25" O.D.

CONTAINER MANUFACTURER: COMMONWEALTH PACKAGING CORP., CHICOPEE, MA.

INNER CONTAINER TYPE: PLASTIC BOTTLE MANUFACTURED BY POLYCON

INDUSTRIES, INC. CHICAGO, IL.

INNER CONTAINER MATERIAL: HDPE 2.5 GALLON - I.D. #2576.

CAP/COVER MATERIAL: HDPE - VENTED. I.D. #2509

CAP/COVER MANUFACTURER: PERFORMANCE SYSTEMATRIX, CALEDONIA, MI

OPENING SIZE: (1.25")

MAXIMUM CAPACITY: 2.73 GAL.

WEIGHT OF CONTAINER, EMPTY: 330 gr.

METHOD OF MANUFACTURE: BLOW MOLDED

SPECIFIC GRAVITY: 1.133

VISCOSITY: EQUAL TO WATER

ACTUAL MATERIAL TESTED: WATER/ANTIFREEZE.

WEIGHT OF TESTED PACKAGE: 13.25 LBS.

MAXIMUM GROSS WEIGHT OF SHIPABLE PRODUCT: 15.50 LBS.

NOTE: THE AMOUNT OF MATERIAL SHIPPED IS TO BE 2 LITERS MAXIMUM, TO

OBTAIN THE 15.50 LB. APPROVAL WGT.

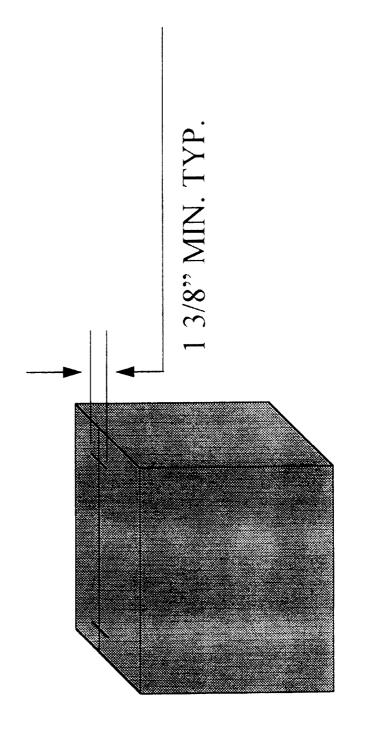
Certified Test Report

Page 3 of 4

U.S. DOT/PHMSA/(OHME/EASTERN
REPORT #	
EXHIBIT #	42-10 10
REPORT # 0 5 EXHIBIT # PAGE	18 4

BOX CLOSURE SHEET

TWO STAPLE CLOSURE - TOP AND BOTTOM, LOCATED APPROXIMATELY AS SHOWN





U.S. Deportment: of Transportation 400 Seventh St., S.W. Washin son, D.C. 20890

Special Programs: A Carlotte A carlotte aspect this approval need as Administration since at each featlitry tree which writtenship are offered TOE transcovention ander the cases of the approve.

APPROVAL CA-0010008 ISSUED BY THE COMPETENT AUTHORITY OF THE UNITED STATES

- a. Failed a my emy parrent to compley wife a firm harms and APPROVAL HOLDER: 15 Alden, the fine Hangheomb daberials Division of Metrex Research Corp. Local Cleat Louis . Allege West Springfield, i MA TO The Transfer of
- willowitty to waardhig konfored. Takkowe to comply may algo REGULATORY AUTHORITY: 49 CFR: 178.601(h) Testing using . methods other than those specified in subpart Min. Casterial to the construction of the state of the casterial
- SYNOPSIS: Alden is authorized to perform the required performance oriented packaging tests using packagings that are filled to less than 98% capacity. The inner plastic bottles may not be shipped with more than two liters of lading. The same is a read of the following the first and very the
- BASIS: This approval is issued in response to a request from Alden dated August 31, 2000. Tag Gerlies Christ throw 1171.8, HANNAU GEOGRAPHA L
- PERIOD OF VALIDITY AND CONDITIONS OF APPROVAL: This 5. approval does not provide relief from any requirements of the Hazardous Materials Regulations except as stated herein. This approval shall remain valid until terminated by the Associate Administrator for Hazardous Materials Safety.
 - Applicability and Packaging: This approval applies to a combination package consisting of a UN 4G fiberboard, box with two, 24 gallon plastic bottles, each of which will be used to ship 2 liters of peroxyacetic acid solution (x35%).
 - b. Testing: All tests may be conducted in accordance with 49 CFR Subpart M of Part 178 by using 2 liters of the liquid in the 24 gallon containers instead of filling the inner containers to the 98% capacity as required by the Hazardous Materials Regulations.
 - c. Marking: The packagings must be marked UN 4GW In accordance with 49 CFR 178.503(a)(2) and must be marked with a maximum gross weight not to exceed that of the weight used during testing.

U.S. DOT/PHMSA/OHME/EASTERN REPORT # 0.5 1 2 10 1 6 EXHIBIT #_ PAGE OF

ALCOHOLD STATE

6. SPECIAL PROVISIONS: A current copy of this approval must be maintained at each facility from which shipments are offered for transportation under the terms of this approval.

7. GENERAL PROVISIONS:

- a. Failure by any person to comply with the terms and conditions of this approval and the Hazardous Materials Regulations, 49 CFR Parts 171-180, may result in the modification, suspension or termination of that person's authority to use this approval. Failure to comply may also subject that person to penalties prescribed by 49 U.S.C. \$\$ 5123 and 5124. This approval may be modified, suspended or terminated in its entirety if that action is justified in light of changes in circumstances or additional information not available when this approval was issued. Unless immediate modification, suspension or termination is necessary to avoid a risk of significant harm to persons or property, before action is taken, that person will be notified and provided with an opportunity to show why the proposed action should not be taken.
- b. Each "Hazmat employee", as defined in 49 CFR \$ 171.8, who performs a function subject to this approval must be provided training on the requirements and conditions of this approval in addition to the training required by 49 CFR \$\$ 172.700 through 172.704.

Issued in Washington, D.C.

COLD FAMILY CAREER STREET

Robert A. McGuire
Associate Administrator for
Hazardous Materials Safety

OCT 17 2000

(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Research and Special Programs Administration, Department of Transportation, Washington, D.C. 2059). Attention DHM-32



05 APR -4 AMII: 39

March 29, 2005

Mr. Christopher Michalski Senior Hazardous Materials Enforcement Specialist Office of Hazardous Materials Enforcement Eastern Region 820 Bear Tavern Road Suite 306 West Trenton, NJ 08628

RE: Inspection

Mr. Michalski:

The purpose of this letter is to provide responses and corrective actions to the Exit Briefing document issued to Alden Medical LLC on March 17, 2005.

Probable Violation #1

Packages must be closed in accordance with the manufacturer's closure instructions.

Response

The package will be closed in accordance with the manufacturer's closure instructions on all future production runs. Specifically, staples will be replaced with tape.

Probable Violation # 2

The letter W must appear in the UN Certification of packaging tested under a special approval. Gross mass must not exceed the one shown on the certification.

Response

The package in question will have a label applied with the correct UN Certification on all existing inventory. Changes to the artwork have been initiated with the corrugated manufacturer so that the UN Certification will be correctly stated on all future packages.

Gross mass will not exceed the one shown on the certification.

Probable Violation #3

Shippers of placardable quantities of hazardous materials are required to register.

Response

Alden Medical sent in the application and required registration fee.

Alden Medical LLC opened for business on June 1, 2004. The primary mission of the Company is to provide high quality sterilents and disinfectants for infection control in the dialysis and hospital markets. Alden Medical is a small business that employs 17 people.

It is Alden Medical's intent to take what ever measures necessary to maintain compliance with DOT regulations. Since your visit, Alden has provided more in depth security training to all employees.

Cordially,

Damon D'Amico

Dann Dann

President

EXHIBIT #_

GE____OF

Michalski, Chris < PHMSA>

From: Michalski, Chris < PHMSA>

Sent: Wednesday, April 20, 2005 1:02 PM

To: 'damon.damico@comcast.net'

Subject: Corrective action

Dear Mr. D'Amico,

I was trying to contact you regarding your response to my inspection and I was told that you were on vacation. Please note that the response letter you sent me did not include any documentation of corrective action, as discussed during my inspection. You can fax or send such documentation when you return, if you wish for me to include it with my report. Thank you.

Chris Michalski

U.S. DOT/PHMSA/OHME/EASTERN
REPORT # 5 4 2 10 1 6
EXHIBIT # 3
PAGE OF



05 APR 27 AM 8: 52

April 26, 2005

To: Christopher Michalski

From: Damon D'Amico, Alden 00

Date: April 26, 2005

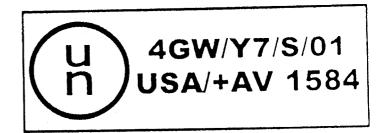
Re: Supporting Documentation

Enclosed please find a sample of the over sticker applied to current inventory reflecting the correct marking with an exception. New boxes have been ordered and will be implemented with the next production run.

I am also enclosing a copy of Alden's registration for hazardous materials.

Please include these documents with your report to demonstrate Alden's full compliance.

U.S.DOT/PHMSA/OHME/EASTERN REGION REPORT NUMBER: 05421016 EXHIBIT NUMBER: 749 Of 750 O



U.S.DOT/PHMSA/OHME/EASTERN REGION REPORT NUMBER: 05 4 2 10 1 6 EXHIBIT NUMBER: 74 PAGE: 0f

UNITED STATES OF AMERICA DEPARTMENT OF TRANSPORTATION PIPELINE AND HAZARDOUS MATERIALS SAFETY ADMINISTRATION



HAZARDOUS MATERIALS CERTIFICATE OF REGISTRATION FOR REGISTRATION YEAR(S) 2004-2006

Registrant:

ALOE N MEDICAL LLC
DAMON DAMICO
360 COLD SPRING AVE

WEST SPRINGFIELD, MA 01089

This certifies that the registrant is registered with the U.S. Department of Transportation as required by 49 CFR Part 107, Subpart G.

This certificate is issued under the authority of 49 U.S. C. 5108. It is unlawful to alter or falsify this document.

Reg. No: 040505 001 006MN

Issued: 04/05/05 Expires: 06/30/06

Record Keeping Requirements for the Registration Program

The following must be maintained at the principal place of business for a period of three years from the date of issuance of this Certificate of Registration:

- (1) A copy of the registration statement filed with PHMSA; and
- (2) This Certificate of Registration

Each person subject to the registration requirement must furnish that person's Certificate of Registration (or a copy) and all other records and information pertaining to the information contained in the registration statement to an authorized representative or special agent of the U. S. Department of Transportation upon request.

Each motor carrier (private or for-hire) and each vessel operator subject to the registration requirement must keep a copy of the current Certificate of Registration or another document bearing the registration number identified as the "U.S. DOT Hazmat Reg. No." in each truck and truck tractor or vessel (trailers and semi-trailers not included) used to transport hazardous materials subject to the registration requirement. The Certificate of Registration or document bearing the registration number must be made available, upon request, to enforcement personnel.

For information, contact the Hazardous Materials Registration Manager, DHM-60 Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, 400 Seventh Street, SW, Washington, DC 20590, telephone (202) 366-4109.

U.S.DOT/PHMSA/OHME/EASTERN REGION REPORT NUMBER:
EXHIBIT NUMBER:
PAGE:
Of
Of



Facsimile Transmission Cover Sheet

Company Contact Name: U.A. Department of Transportation Person:	Christopher Michalski
Name: U. A. Department of Inanopodusian Person: Fax #: 1009 - 989 - 2377 Date of	Fax: 4/28/05
From: Damon D'amier	
There are pages in this transmission	on (including cover sheet)
Statement of Confidentiality: The documents accompany information from this office, which is confidential and/or intended only for the use of the individual or entity name are not the intended recipient, you are hereby notified the or the taking of any action in reliance on the contents of and that the documents should be returned to this computeransmission in error, please notify this office by telepreturn/disposal of the documents to us at no cost to you. IF YOU HAVE PROBLEMS WITH THE PLEASE CALL: (413) 74.	r legally privileged. The information is need on this transmission sheet. If you at any disclosure, copying, distribution of this information is strictly prohibited any immediately. If you received this phone so that we can arrange for the HIS TRANSMISSION,
	U.S.DOT/PHMSA/OHME/EASTERN REGION REPORT NUMBER: 05 42 10 1 6 EXHIBIT NUMBER: PAGE: 4 of 5
Alden Medical LLC	



In-Depth Security Training Record

On March 29, 2005, In-Depth Security Training was administered by Damon D'Amico
360 Cold Spring Avenue
West Springfield MA 01089

The following employees received this training

Asselin, Shirley

Banas, Carl

Corridan, Chris

Eynullayeva, Tunzala

Fredette, Daniel

Navarro, Carmen

Parks, John

Rakhubenko, Ruvim

Rinaldi, David

Roj, Jillian

Sanchez, Daniel

Stevens, Kimberly

Subira, Greg

Yurashko, Mikhail

The training materials consisted of the Alden Facility Security Plan.

I hereby certify that the employees listed above	e received in-Depth Security I raining
Dama D'amers	3/31/05
President of Alden Medical LLC	Date

U.S.DOT/PHMSA/OH! REPORT NUMBER:	ME/EASTERN REGION
EXHIBIT NUMBER:	74
PAGE:	of